



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

012846

647.1305
Job Sheet 201675



Part No: 647.1305

Job Qty: 1 pcs

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/5/19

Description:

Type: SOLD

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER REV.E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DAS 74	NOV 11 2019
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
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							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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CANADA
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Container No: S230960



Part: 647.1305

Job No: 201675

Serial No/Batch: S230960

Revision: E

Inspector:

Exp Date:

Instructions: FAA STC SR02290LA 16/06/14, 16/07/14, 16/08/14, 16/09/14, 16/10/14, 16/11/14, 16/12/14, 17/01/15, 17/02/15, 17/03/15, 17/04/15, 17/05/15, 17/06/15, 17/07/15, 17/08/15, 17/09/15, 17/10/15, 17/11/15, 17/12/15, 18/01/16, 18/02/16, 18/03/16, 18/04/16, 18/05/16, 18/06/16, 18/07/16, 18/08/16, 18/09/16, 18/10/16, 18/11/16, 18/12/16, 19/01/17, 19/02/17, 19/03/17, 19/04/17, 19/05/17, 19/06/17, 19/07/17, 19/08/17, 19/09/17, 19/10/17, 19/11/17, 19/12/17, 20/01/18, 20/02/18, 20/03/18, 20/04/18, 20/05/18, 20/06/18, 20/07/18, 20/08/18, 20/09/18, 20/10/18, 20/11/18, 20/12/18, 21/01/19, 21/02/19, 21/03/19, 21/04/19, 21/05/19, 21/06/19, 21/07/19, 21/08/19, 21/09/19, 21/10/19, 21/11/19, 21/12/19, 22/01/20, 22/02/20, 22/03/20, 22/04/20, 22/05/20, 22/06/20, 22/07/20, 22/08/20, 22/09/20, 22/10/20, 22/11/20, 22/12/20, 23/01/21, 23/02/21, 23/03/21, 23/04/21, 23/05/21, 23/06/21, 23/07/21, 23/08/21, 23/09/21, 23/10/21, 23/11/21, 23/12/21, 24/01/22, 24/02/22, 24/03/22, 24/04/22, 24/05/22, 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10/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				120 QC 4	1 pcs
QC 4 - 58					
QC 4 - 69					
QC 4 - 9					
QC 4 - 46					
QC 4 - 68					
QC 4 - 72					
QC 4 - 74					
QC 4 - 75					
QC 4 - 78					
130 Packaging 3-1 - Stock - B4B	1 pcs	11/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
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				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/5/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - SA	1 pcs	11/5/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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NOV 11 2019

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Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

DAS

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NOV 1 2 2019

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NOV 1 1 2019

Plex 10/8/19 2:33 PM Dart.lajeunesse.marie

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE
 OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART
 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV,
 MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***
 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305
 140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598,
 MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5192380
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5192382
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192383
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5192384
601.2046	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5192385
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5192386
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192387
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192388
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192389
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192390
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5192391
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5192392
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5192393
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192394
90985A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5192395
91292A080	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5192396
93475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5192397
93625A300	Locknut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5192398
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5192399
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5192400
AN3C-10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5192401
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5192402
LN9037-0801B	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5192403
MS21042-08	Use MS21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5192404
MS21042-3	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5192405
MS21042L3	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5192406
MS27019-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5192407
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5192408
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5192409
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5192410
NAS1149F0632P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5192411
NAS6604-86	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5192412

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	15	0
	600.0991	1	14	0
	600.1012	1	30	0
	601.2045	1	14	0
	601.2999	3	3	0
	647.0112	8	78	0
	647.1402	1	1	0
	647.1403	1	4	0
	647.1601	1	8	0
	647.1610	1	34	0
	647.1702	2	4	0
	647.2010	2	29	0
	647.2011	2	4	0
	647.2113	1	13	0
	90965A160	3	97	0
	91292A080	4	20	0
	93475A270	8	77	0
	93625A300	4	40	0
	AN3-11A	12	203	0
	AN3-15A	5	77	0
	AN3C10A	2	32	0
	LN9025-0820K	8	63	0
	LN9037-08018	8	58	0
	MS21042-08	4	2	0
	MS21042-3	19	455	0
	MS21042L4	4	1,479	0
	MS27039-08-13	4	317	0
	MS27039-1-14	4	76	0
	NAS1149F0332P	42	2,947	0
	NAS1149F0432P	8	757	0
	NAS1149FN832P	8	1,649	0
	NAS6604-66	4	6	0
Part Specifications				
Specifications could not be found.				

Plex 10/8/19 2:33 PM Dart.lajeunesse.marie

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DAIRY AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF DAIRY AEROSPACE IS PROHIBITED.

1	2	3	4	5	6	7	8
1	4	4	4	4	4	4	51
27	19	46	27	46	27	18	45
3	3	3	3	3	3	3	40
2	8	104	2	10	2	16	18
62	42	104	62	104	62	40	102
1	1	1	1	1	1	1	45
4	4	4	4	4	4	4	44
4	4	4	4	4	4	4	43
6	4	4	4	4	4	4	42
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18	18	18	18	18	18	18	38
4	4	4	4	4	4	4	37
10	10	10	10	10	10	10	36
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8	8	8	8	8	8	8	31
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13	13	13	13	13	13	13	26
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2	2	2	2	2	2	2	17
1	1	1	1	1	1	1	16
1	1	1	1	1	1	1	15

BOM table (Restructured)

PART #	DESCRIPTION	MATL	SPEC.
601.2808	LOCKNUT		
601.2973	LOCKNUT		
601.2943	LOCKNUT		
601.2973	WASHER		
601.2764	WASHER		
601.1607	WASHER		
601.1490332P			
601.2525	SCREW		
601.1952	SCREW		
601.3010	SCREW		
601.2988	SCREW		
601.1345	SCREW		
601.2196	SCREW		
601.2999	SCREW		
601.1622	SCREW		
601.2459	SCREW		
601.1622	SCREW		
601.2051	SCREW		
601.2823	BOLT		
601.1324	BOLT		
601.1874	BOLT		
601.2826	BOLT		
601.2638	WASHER		
601.3002	BOLT		
601.1811	SPACER		
601.2511	NUT		
601.2510	SLEEVE		
601.1812	SHIM		
601.1910	CLIP		
601.1810	NOSE DOOR DOUBLER		
601.1818	NOSE DOOR SPACER		
601.1813	ANGLE		
601.1913	TEE		
601.1814	CLIPSET, LH		
601.1815	CLIPSET, RH		
601.1915	SUPPORT ANGLE		
601.2011	LOWER STRUT		
601.1914	BRACKET		
601.1816	SUPPORT, LH		

ORIGINAL DATE: 07/24/09	DESIGNED BY: CHS/CHS	3000 ENTERPRISE CT., SUITE A, VISTA, CA 92081
DRAWN BY: R. BOWMAN	CHECKED BY: D. BOWMAN	DAIRY AEROSPACE (760) 245-5800
DATE: 07/24/09	DATE: 07/24/09	
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1. AFTER INSTALLATION, APPLY F/N 73 A/R TO FILL GAPS AND FILLET EDGES
2. APPLY F/N 74 TO FAYING SURFACES
3. AT CUSTOMERS OPTION, INSTALL F/N 77 BY MATCH DRILLING ONTO F/N 1
4. INSTALL FOR 647.1301, 647.1302.
5. INSTALL FOR 647.1304, 647.1305.
6. APPLICABLE WHEN EUROCOPTER P/N 145-250014.1 IS INSTALLED WITH EUROCOPTER CABLE CUTTER FIXED PROVISIONS.
7. APPLICABLE WHEN REPLACING EUROCOPTER P/N 145-250074.1.1
8. INSTALL WITH:
647.1304
647.1305
647.1307
647.1308

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